



Welding unit with inverter technology piloted by microprocessor.



The arc dynamic of the product is unique and revolutionary on the market.



Can be used with all types of electrodes: rutile, stainless steel, cast iron in direct current.



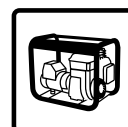
Very handy, thanks to its small weight (2.5 kg), its highly reduced volume and its very low consumption (plug10A with AM fuse)



MMA

- ✓ **Immediate start** thanks to its very high no-load voltage.
- ✓ Constant welding **power**.
- ✓ **Very smooth melting** due to the direct current.
- ✓ **Insensate to supply current fluctuations** or to the arc length.
- ✓ **Very good penetration** and perfect arc stability.

80
A



Delivered in cardbox with :

- Earth cable (1.6m / $\varnothing 10\text{mm}^2$)
- Electrode holder (1.6m / $\varnothing 10\text{mm}^2$)

ASSETS

HOT START : Increased power at start.

ANTI STICKING : Prevents the electrode sticking.

ARC FORCE : Instantaneous increase of the current in difficult welding situation.



PROTECTED WHEN WORKING ON GENERATOR SETS AND AGAINST SUPPLY VOLTAGE VARIATIONS (+/- 15%).

			I_2	Integrated technology				MMA		U_0				IP		
	50/60 Hz	A	A	HS	AF	ANTI-STICKING	P400	EN 60974-1 (40°C)		V	mm^2	cm	kg			Protected & Compatible POWER GENERATOR (+/- 15%)
	230 V 1~	10	10 ▷ 80	▪	▪	▪	▪	31	29	82.4	10/25	23 x 14 x 10	2.5	IP 21S	2 m	3.7 kVA