

The **MULTIWELD 400T** is a three-phase power source combining MIG/MAG, gasless flux-cored wire, and MMA welding processes. Its intuitive interface incorporates two digital displays for simple and accurate control. Equipped with a precise and powerful 4-roll wire feed system, the **MULTIWELD 400T** can weld up to Ø 1.6mm wires even on aluminium.

MULTI-PROCESS

MIG/MAG welding:

- steel and stainless steel wire: Ø 0.6 to 1.6mm
- aluminium wire: Ø 0.8 and 1.6mm
- flux-cored wire (polarity inversion) : Ø 0.9 to 1.2mm

MMA welding: basic and rutile electrodes (up to Ø 6mm).

Arc gouging with carbon electrode (up to Ø 5mm)

OPTIMISED MIG/MAG SETTINGS

Trigger management options: 2T or 4T.

3 settings for maximum control: Voltage selection, wire feed speed and post-gas duration (0, 0.5 or 1 second)

Welding guide: table on the front of the machine helps the user to determine the correct voltage and wire diameter for the thickness of the workpiece.

INTUITIVE

- Visible display even under bright light conditions.
- User-friendly interface with glove-friendly controls for easy adjustment.

INTEGRATED WIRE FEEDER

- Compatible spools: Ø 200 / 300 mm
- 4-roller feed motor for smooth wire delivery.
- Euro connection for quick fitting/removal of torch.

PREHEATING GAS PURE CO2

- Pre-installed socket (36 V - 4.2 A) for pure CO2 gas heater (heater not included).
- Compatible with US (type A) and EURO (types C/E/F) electrical outlets

ERGONOMIC

- Reinforced wheels for stability and manoeuvrability.
- Support for 10m³ gas bottle.
- Storage compartment for consumables

ACCESSORIES (optional)



Aluminium
3 m
063808



MB36 torch box
041417



Electrode holder
500 A - 4 m - 50 mm²
043879

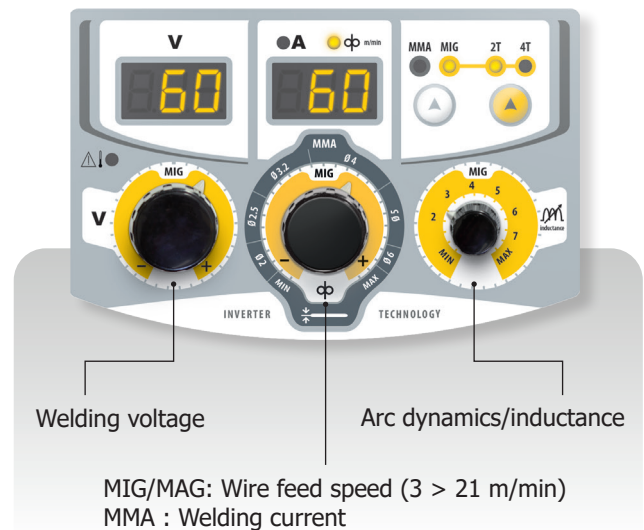





















Type B roller

Steel / Stainless	Ø 0.6 / 0.8	042353
	Ø 0.8 / 1.0	042360
	Ø 1.0 / 1.2	046849
	Ø 1.2 / 1.6	042384
Aluminium	Ø 0.8 / 1.0	042377
	Ø 1.0 / 1.2	040915
	Ø 1.2 / 1.6	042391
Flux-cored	Ø 0.9 / 1.2	042407



Supplied
with:



																			
50/60 Hz	A	A	A	GAS	NO GAS	200	300	Ø mm	Electronic control	m/min	B	EN 60974-1 (40°C)	MIG-MAG / MMA	U ₀	cm	kg	IP	Protected & compatible power generator (+/-15%)	
400 V 3~	32	40 → 400	40 → 400	0.6 → 1.6	0.9 → 1.2	✓	✓	2 → 6	50 W	3 → 21	1.0 1.2	300 A	240 A	70	91 × 93 × 55	64	IP 21	5 m	20 kVA