MULTIWELD 320T-C

40 → 320 A

Ref. 079274



The MULTIWELD 320T-C is a compact, three-phase welding machine that combines MIG/MAG, flux-cored wire and MMA welding processes. Equipped with a precise and powerful four-roller wire-feed system, the MULTIWELD 320T-C can weld Ø 1.2 mm wire effortlessly. Its reinforced structure, with two handles for lifting and carrying, is perfectly suited for workshops and quick on-site repairs.

MULTI-PROCESS MACHINE

- MIG/MAG welding:
- steel wire: Ø 0.6 1.2 mm
- stainless-steel wire: Ø 0.8 1.2 mm
- aluminium wire: Ø 0.8 and 1.0 mm
- flux-cored wire (polarity inversion): Ø 0.9 1.2 mm
- **MMA welding:** basic and rutile electrodes (up to \emptyset 6 mm).

ADVANCED MIG/MAG SETTINGS

- Choice of trigger performance: 2T or 4T
- **Welding support chart:** a chart on the machine's side helps the user adjust the tension and diameter of the filler wire according to the thickness of the material being welded.

INTUITIVE

- **Display screen** can be easily read, even in bright light.
- Easy to alter the settings using the machine's simple user interface with accessible knobs and buttons suitable for gloved hands.

BUILT-IN WIRE-FEED REEL

- Compatible reels: Ø 200 / 300 mm.
- Powerful, four-roller, motorised wire-feed rollers for efficient unwinding.
- European torch connection for quick assembly/disassembly.

PURE CO2-GAS PREHEATING

- Pre-installed socket (36 V / 4.2 A) for heating gas in pure CO2 welding (heater not included).
- Compatible with US (type A) and EURO (types C/E/F) electrical sockets.

ROBUST

- IP 23 classification for outside use.
- Reinforced structure.
- 2 steel handles for easy manipulation.

Supplied with: MIG36 - 4 m 4 m - 35 mm²



MIG / MAG: Wire-feed speed (3 > 18 m/min) MMA: Welding current

(Optional) **ACCESSORIES**







| Type B Roller | | | | | | | | | | |
|-----------------|-------------|--------|--------|--|--|--|--|--|--|--|
| | Ø 0.6 / 0.8 | 042353 | | | | | | | | |
| | Ø 0.8 / 1.0 | 042360 | | | | | | | | |
| | Ø 1.0 / 1.2 | 046849 | | | | | | | | |
| Aluminium | Ø 0.8 / 1.0 | 042377 | | | | | | | | |
| | Ø 1.0 / 1.2 | | 040915 | | | | | | | |
| Flux-cored wire | Ø 0.9 / 1.2 | | 042407 | | | | | | | |



| • | - AM- | I ₂ MMA | I ₂ MIG | ⊕ ‡ | ømm | @1 | ømm | Ø mm | ③ | ф | équipé d'origine / original equipement / originalausstatung / equipamiento de fabrica | PL 60974-1 (40°C) | U _o | \$ | 2 | ΙP | Protected & compatible | |
|----------|------------------|-----------------------|-----------------------|-----------------|-----------------|-----|-----|-------|-----------------------|------------------|---|---------------------------|----------------|-----------------|----|-------|-----------------------------|--|
| 50/60 Hz | Α | A | Α | GAS | NO GAS | 200 | 300 | Ømm | Electronic Control | m/min | © | X (40°C) | ٧ | cm | kg | | power generator (+/-15%) | |
| 400V 3~ | 16 | 40 → 300 | 40 → 320 | 0.6 - 1.2 | 0.9 - 1.2 | ✓ | ✓ | 2 → 6 | ●● → | 3.0 - 18.0 | 1.0 1.2 | 200A @ 60% 160A @ 100% | 64 | 65 x 52 x 34 | 38 | IP 23 | 10 kVA | |