

The NEOMIG-i 500 G is a three-phase, multi-process power source with separate wire feeder. Its advanced digital technology and duty cycle ensure excellent arc characteristics for industrial MIG/MAG applications. The integrated synergies make set-up considerably easier, and reduce spatter during welding. When equipped with the WF wire feeder, the machine offers precise control of the welding parameters in order to deliver the best possible results.

## MULTI-PROCESS

- **MIG/MAG:**
  - steel and stainless steel wire: Ø 0.6 to 1.6mm
  - aluminium wire: Ø 0.8 to 1.6mm
  - CuSi and CuAl wire: Ø 0.8 to 1.6mm
  - cored wire (polarity reversal) : Ø 0.9 to 2.4mm
- **MMA DC / Pulse:** basic, rutile and cellulosic electrodes.
- **TIG DC Lift / Pulse.**
- **Air-arc gouging.**

## INTELLIGENT

- **Specific synergies for:** Steel, AlMg, AlSi, CrNi, CuSi.  
After entering 3 pieces of data: Wire diameter, material/gas and thickness, the product automatically determines the optimal welding parameters.
- Full machine software and synergy updates available via USB stick.
- **Storage of up to 200 welding programs (Jobs)** for recurring tasks.

## PREMIUM WELDING

- High duty cycle of 60% at 500A.
- Digital arc control with instantaneous ignition.
- Very stable arc which helps to reduce welding spatter.
- Compatible with WF 35 and WF 50 wire feeders.

## MAXIMUM CONNECTIVITY

- Traceability of all weld beads according to EN 3834.
- Calibration mode for welding accessories in order to amend the voltage displayed.
- User mode to share the product between multiple operators.
- Free online tool to customise the interface.
- Compatible with KOOLWELD 2 cooling unit (075115).
- Optional Push-Pull torch connection (078741) for WF 50 wire feeder.

## INDUSTRIAL DESIGN

- IP23 protection rating.
- On-demand ventilation system to reduce dust ingress and power consumption.
- Ideal height to view settings conveniently.
- Reinforced housing for demanding environments.
- Easy disassembly for maintenance.
- Optional dust filter (046580).
- Interconnection cables up to 10m for an extended working area.



Power source only

Delivered without accessories, with no additional elements (power source only)



WF 35 - 3.5" HMI

WF 50 - 5" HMI

## ACCESSORIES (optional)



Separate wire feeder  
WF 35 | WF 50  
50 W | 100 W  
3.5" HMI | 5" HMI  
075078 | 075108

		MIG-i interconnection cable			
		Liquid		Air	
1.8 m	70 mm <sup>2</sup>	075467	5 m	70 mm <sup>2</sup>	075443
5 m	70 mm <sup>2</sup>	075474	10 m	70 mm <sup>2</sup>	075450
10 m	70 mm <sup>2</sup>	075481	10 m	95 mm <sup>2</sup>	077553
15 m	95 mm <sup>2</sup>	075504	15 m	95 mm <sup>2</sup>	082083
20 m	95 mm <sup>2</sup>	079816	20 m	95 mm <sup>2</sup>	082090
		082106			

KOOLWELD 2 cooling unit



890 W  
5.5 L - 16.5 kg

075115



Trolley  
10m<sup>3</sup> L  
075498

50/60 Hz	A	I <sub>2</sub> MIG	I <sub>2</sub> MMA	I <sub>2</sub> TIG	∅ mm	EN 60974-1 (40°C)				U <sub>0</sub>	cm	kg	m	IP		
						MIG-MAG		MMA							TIG	
						IA (60%)	100%	IA (60%)	100%						IA (60%)	100%
400 V 3~	32	15 → 500	20 → 500	1.6 → 6	500 A	400 A	475 A	380 A	500 A	400 A	86	75 x 30 x 49	37	5	IP23	